

# MOVING INTRINSIC LOCALIZED MODES IN GERMANIUM PRODUCED BY A LOW ENERGY PLASMA

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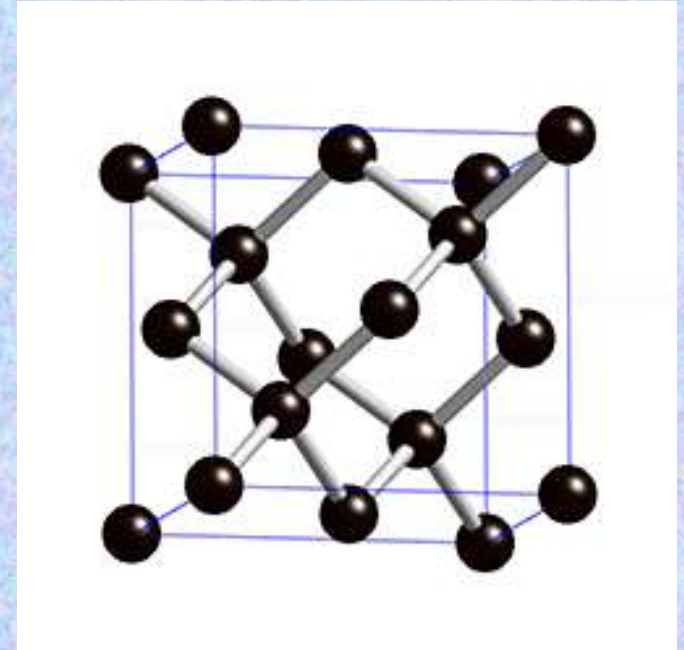


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# Outline

We believe that there are moving intrinsic localized modes (ILMs) in germanium

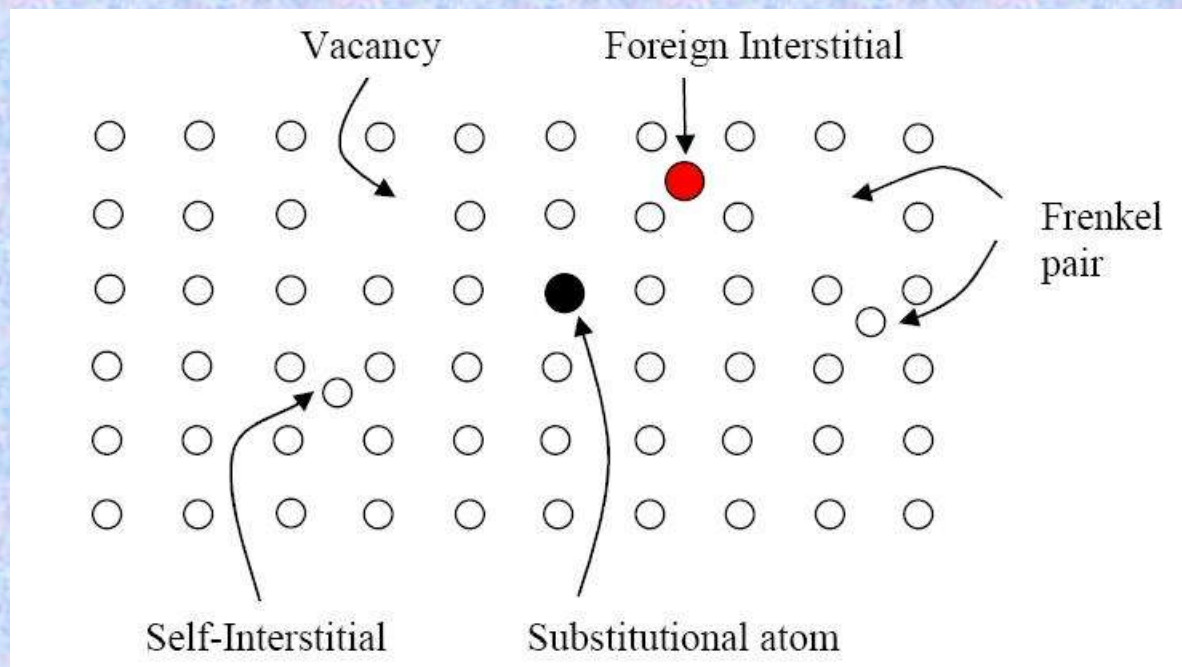
- The defect E center
- The plasma source
- The annealing of defects with a plasma
- Comparison with phonons
- Characteristics of ILMs in Ge that we can estimate





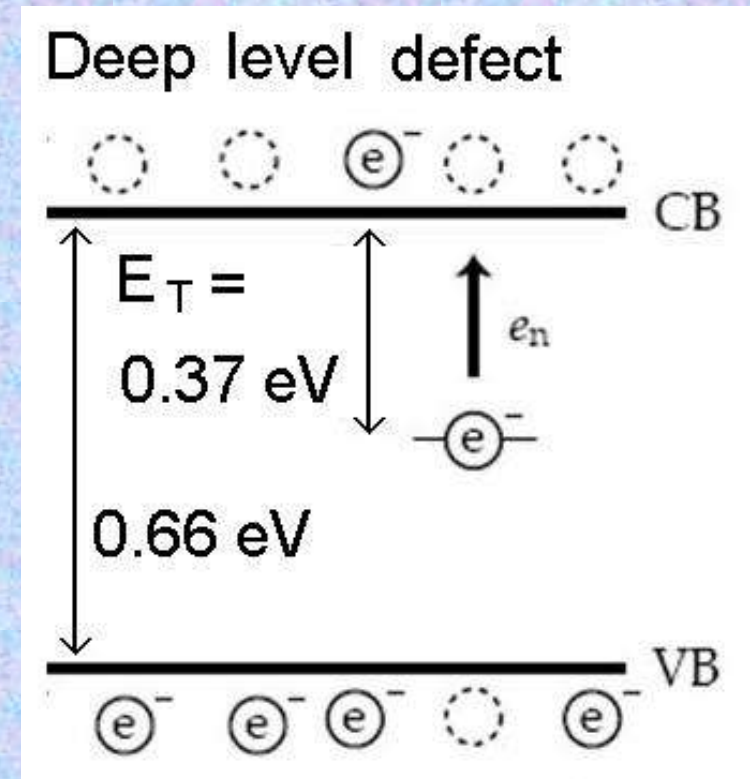
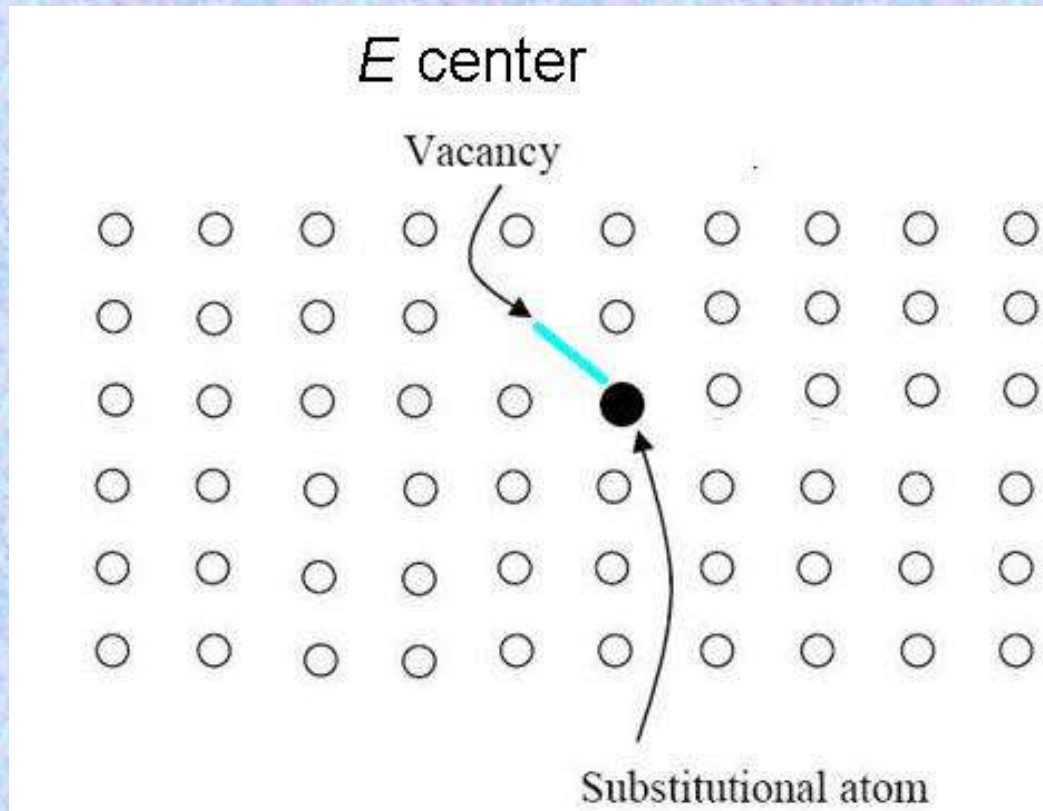
# Defects in germanium

- Can be produced by irradiation as 5 MeV alpha particles
- Some are inconvenient but some are of technological interest



# The defects *E* center in germanium

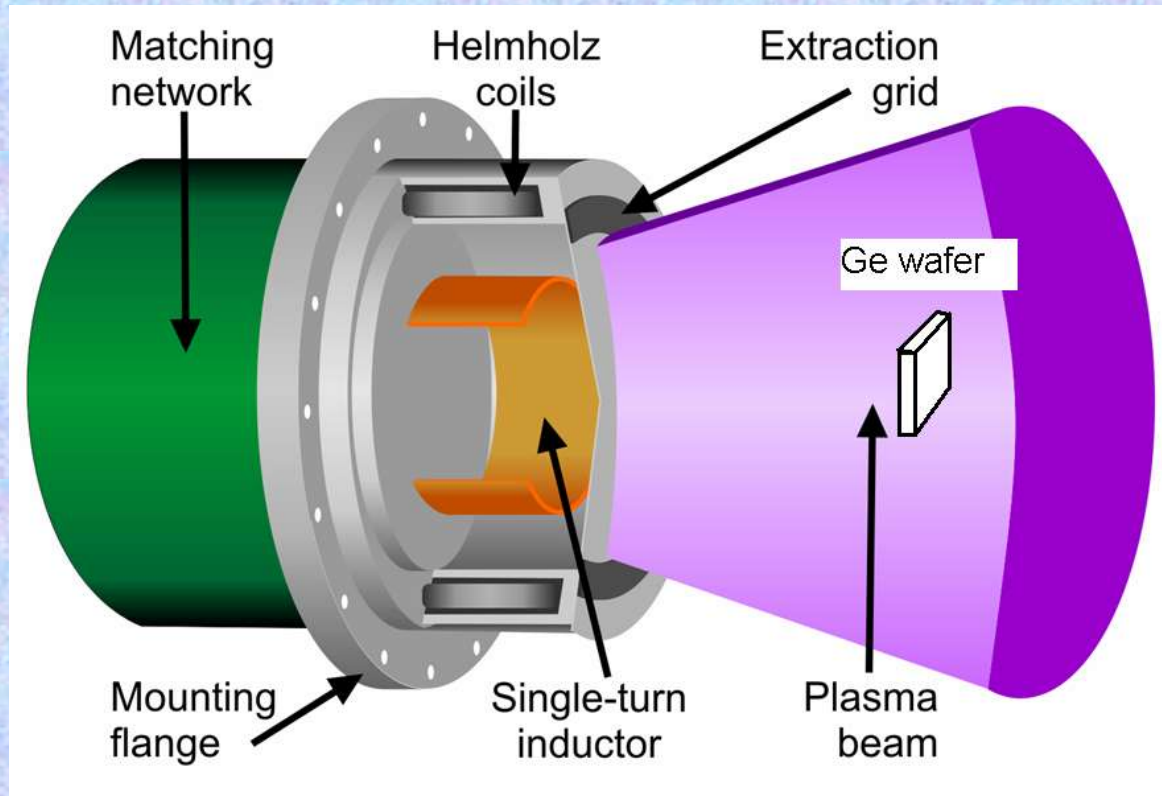
- *E* center : vacancy bound to a substitutional Sb
- *E* center is an electron trap



$$e_n = \gamma_n T^2 \exp\left(-\frac{E_T}{kT}\right)$$

# Plasma source COPRA DN-160

- Inductively coupled (ICP)
- It can have low flux and low energy
- Ions impact almost perpendicular to the wafer



•Our experiment:

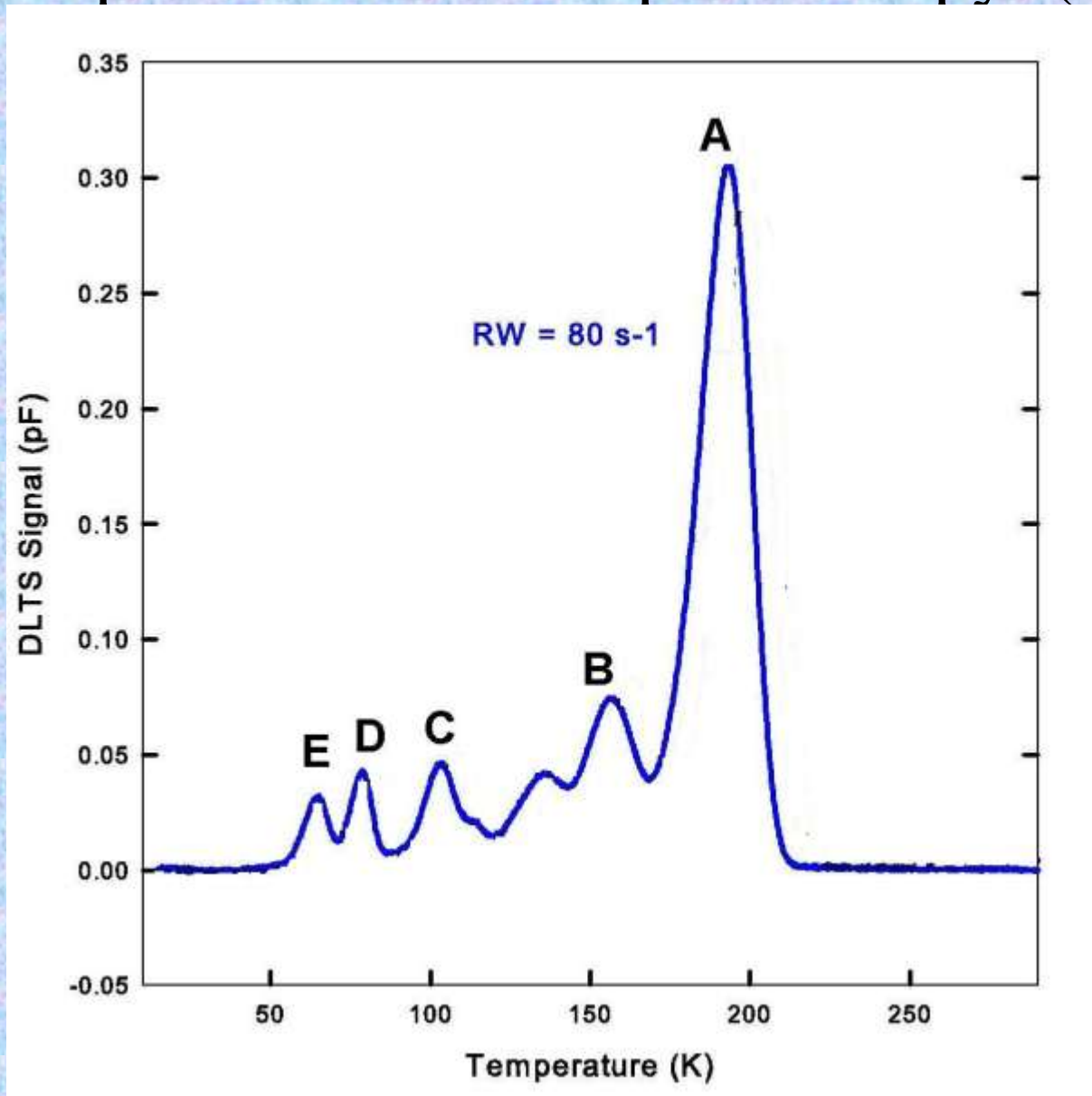
High pressure:  
 $p=0.1 \text{ mb}$

Very low flux:  
 $\Phi=5.6 \times 10^{10} \text{ cm}^{-2} \text{ s}^{-1}$

Low ion energy  
 $K=4 \text{ eV}$



# Deep level transient spectroscopy (DLTS): Example



Defect A:

$$RW_1 = 80s^{-1} = e_n(T_A)$$

Defect B:

$$RW_1 = 80s^{-1} = e_n(T_B)$$

Defect C .....

# Our basic experiment: 4 eV ICP plasma annealing

Ge wafer 3x5x0.6 mm

5 Mev alpha irradiation

Defects creation

Measure  
defects

A1

B

30 minutes plasma

A

B

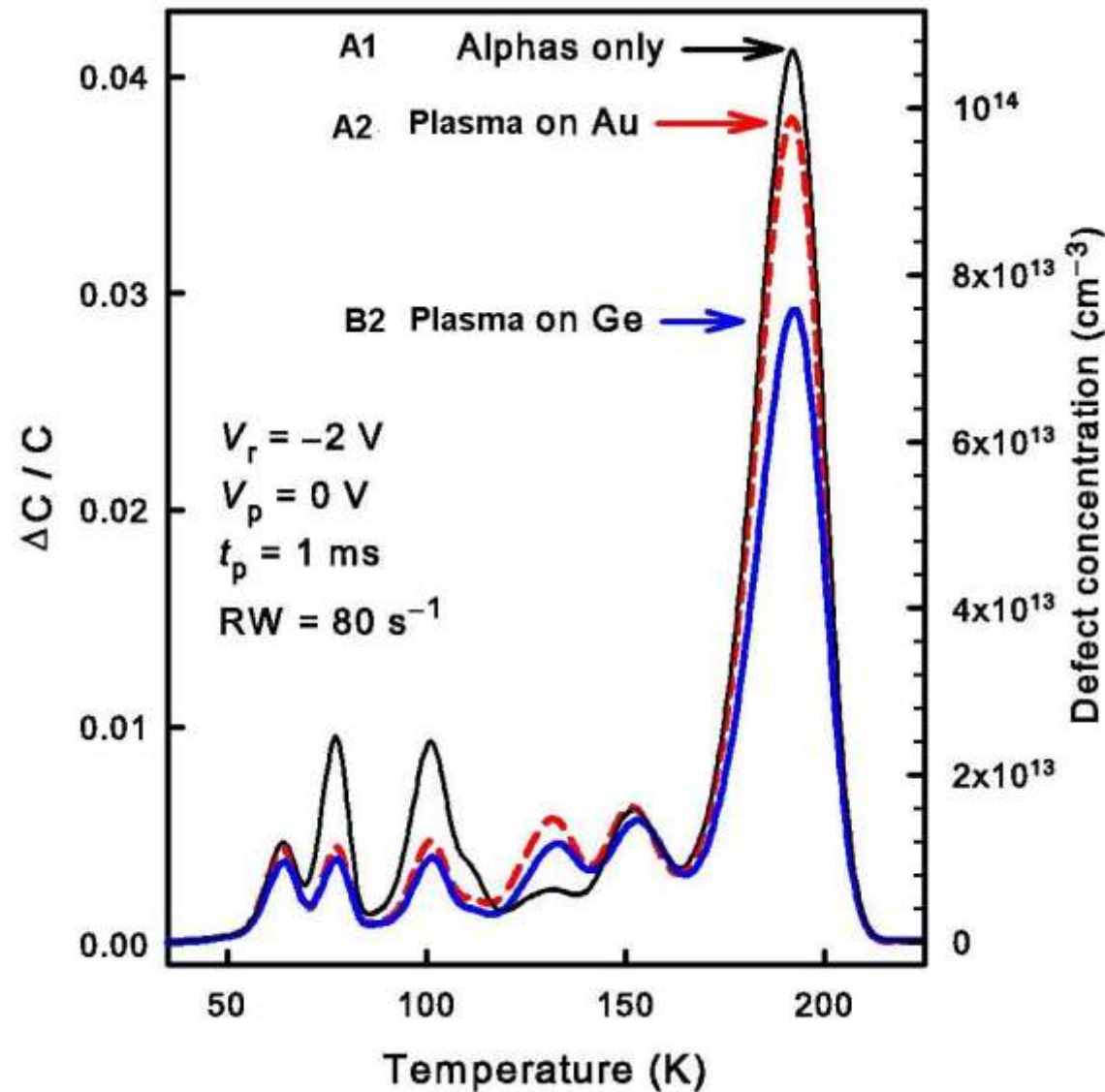
Measure  
defects

A2

Measure  
defects

B2

# Our basic experiment: 4 eV ICP plasma annealing



1.-Sb doped Ge is damage with 5 MeV alpha particles

2.- Rest 24 hours

3.-Au diode is evaporated in half the sample (half A)

4.- DLST in A  
(black, alphas only)

5.-ICP in A and B

6.- Au diode in B

7.- DLTS in A (red-dashed)  
(red, ICP on Au)

8.- DLTS in B  
(blue, ICP on Ge)



# Our basic experiment: Facts

- 1.-Sb concentration:  $1.3 \times 10^{15} \text{ cm}^{-3}$  ( $n_i = 2.4 \times 10^{13} \text{ cm}^{-3}$ ) ; 1 Sb per  $10^8$  Ge
- 2.- Metal (Au) thickness: 25nm
- 3.- After ICP on Ge the E center concentration drops 29% from  $N_T = 1.07 \times 10^{14} \text{ cm}^{-3}$
- 4.- If ICP is done on Au, the E center reduction is smaller, but exists.
- 5.- ICP is done for 30 minutes in 10 minutes intervals to prevent heating
- 6.- Defect annealing occurs up to 2.600 microns or 4600 lattice units
- 7.- If the plasma ion energy is increased the effect is smaller
- 8.- Thermal annealing has to be done at 157 C to obtain a similar effect

**Our hypothesis: Ar ions impacting on Ge produce ILMs, which travel through Ge and anneal the defects.**

**Why?**

- 1.-ILMs with MD in metals by Hyzhnyakov group have 0.5-5 eV
- 2.-The maximum energy transfer from Ar to Ge is 3.6 eV
- 3.- The energy for annealing an E center is about 1.0 eV.
- 4- Therefore, the energy delivered by Ar atoms has to remain localized while traveling  $10^4$  lattice units
- 5.- Increasing the energy of the plasma does not enhance the effect, this is typical of ILM which often have a definite range or energies.
- 6.- At least stationary ILMs have obtained for Si and Ge with MD.

## Some estimate numbers for ILMs

1.-Ion current can be measured,  $\Phi_{\text{Ar}} = 5.6 \times 10^{10} \text{ cm}^{-2} \text{ s}^{-1} \approx 0.01$  ions per squared lattice unit and minute

2.- ILM creation efficiency:  $\gamma$ :  $\Phi_{\text{ILM}} = \gamma \Phi_{\text{Ar}}$  ;  $\gamma < 1$

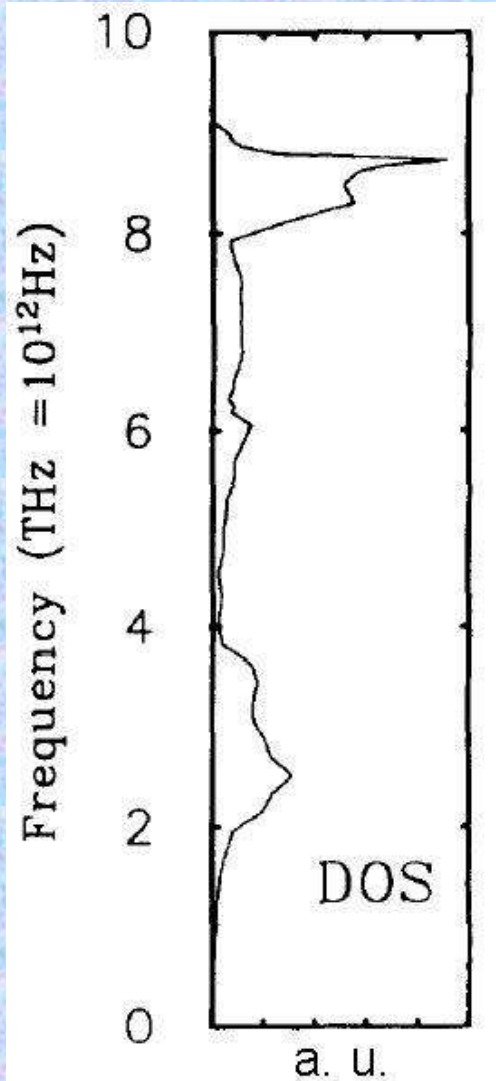
3.-Energy and velocity of ILMs  $E_{\text{ILM}} \approx 3 \text{ eV}$ ;  $c_s = 5400 \text{ m/s}$

3.-Density of of ILMs:  $n_{\text{ILM}} = \frac{\Phi_{\text{ILM}}}{c_s} \approx \gamma \times 2.3 \times 10^7 \text{ cm}^{-3}$

4.- Energy density for ILMs  $\rho_{\text{ILM}} = n_{\text{ILM}} E_{\text{ILM}} \approx \gamma \times 3 \times 10^5 \text{ eV/cm}^3$



# Some estimate numbers for phonons at annealing temperature 157 C



1.-Phonon energy, Einstein model

$$E_{\text{Ph}} \approx 8.5 \text{ THz} \approx 0.035 \text{ eV}$$

2.-Number of phonons at annealing temperature  $T_A = 157 \text{ C}$

$$n_{\text{Ph}} = \frac{3n_{\text{Ge}}}{\exp(E_{\text{Ph}} / k_B T_A) - 1}$$

3.-Phonon energy density at  $T_A$

$$\rho_{\text{Ph}} = n_{\text{Ph}} E_{\text{Ph}}$$

4.- Ratio of energy densities for the same annealing rate

$$\frac{\rho_{\text{Ph}}}{\rho_{\text{ILM}}} \approx 10^{-16}$$

# ILM-defect interaction cross-section and ILM creation efficiency

Minimal interaction cross-section  $\sigma_0 = n_{\text{Ge}}^{-2/3} \approx 10^{-15} \text{ cm}^2$

ILM-defect interaction cross-section  $\sigma_{\text{ILM}} = \alpha \sigma_0$  ;  $\alpha > 1$

$$-\frac{1}{N_T} \frac{dN_T}{dt} = \sigma_{\text{ILM}} \Phi_{\text{ILM}} = \alpha \gamma \sigma_0 \Phi_{\text{Ar}}$$

$\alpha \gamma =$  (ILM creation efficiency) X (relative cross section)  $\sim 3.6$

Reasonable values:  $\alpha \approx 6^2 \sigma_0$  ;  $\gamma \approx \frac{1}{10}$

## **Conclusions:**

1.- Plasma ions of 4eV produces annealing of defects very deep in Ge

## **Likely conclusions:**

2.- 4 eV Ar hits produce ILMs in Ge with very high efficiency

3.- ILMs of energy  $\sim 3\text{eV}$  travel distances of the order of at least  $10^4$  lattice units or 2.6 microns

4.- The annealing efficiency of ILMs with respect to phonons is extremely large

5.- Ar hits are very efficient at producing ILMs in Ge

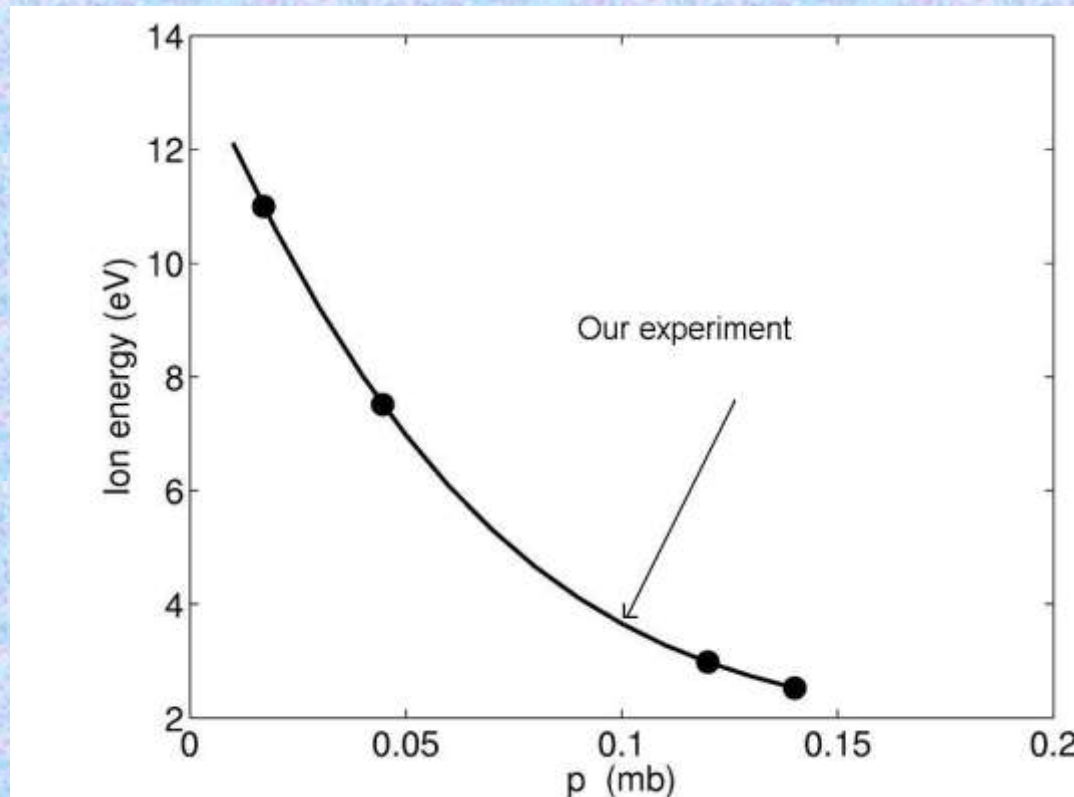


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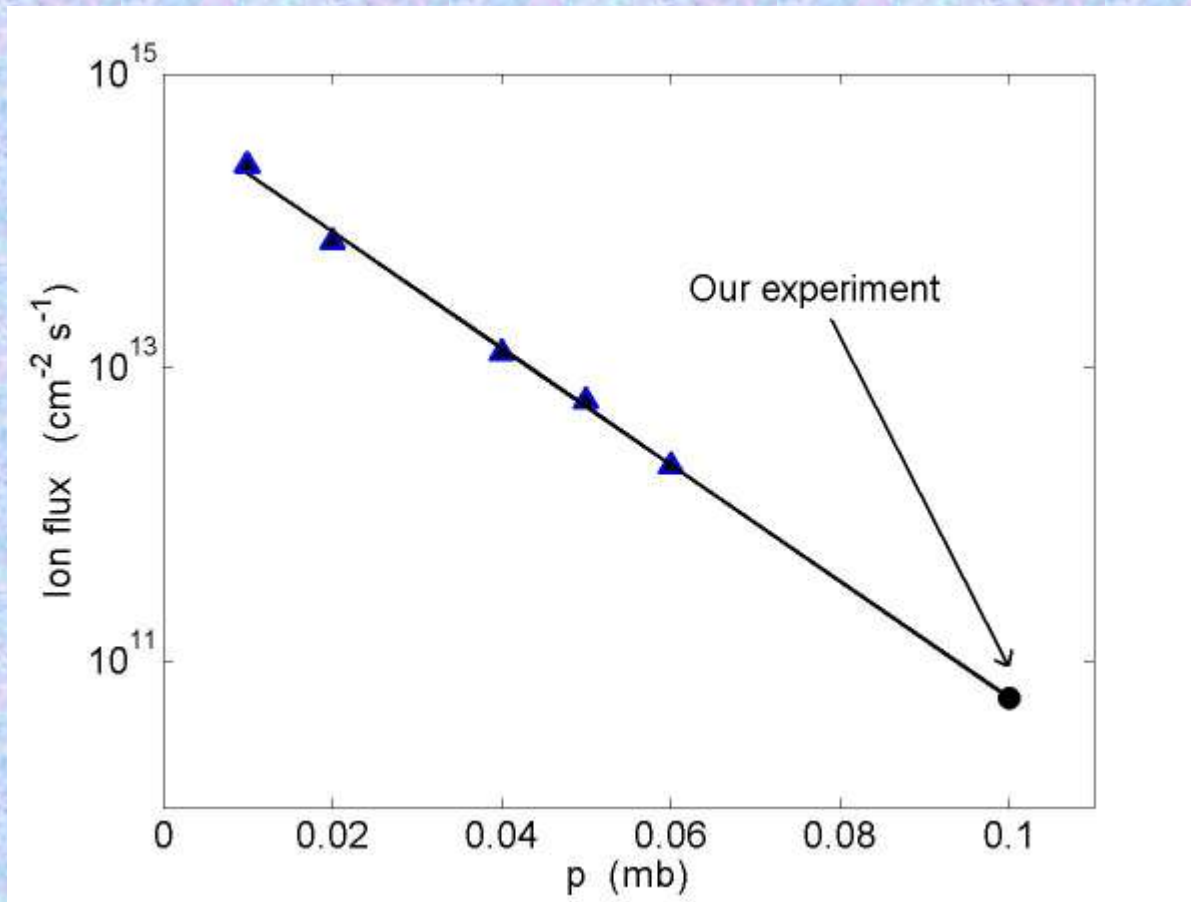
# Ion energies

- At  $p \sim 0.1\text{mb}$ , the plasma sheath is collisional, so ion energy is controlled by pressure
- Mean free path inversely proportional to  $n_{Ar}$  and  $p$



# Ion flux

- We couldn't measure the current for  $p > 0.06$  mb



Very low flux:

$$\Phi = 5.6 \times 10^{10} \text{cm}^{-2} \text{s}^{-1}$$